

MED-4815

Liquid Silicone Rubber

Product Profile

Description

- Two-part, translucent silicone system used with injection molding equipment
- Rapid cure with no post-cure required
- 1:1 Mix Ratio (Part A: B)

Applications

- For the injection molding of parts requiring a material with a low durometer and good physical properties

Typical Properties	Result	Metric Conv.	ASTM	NT-TM
Uncured:				
Appearance	Translucent	-	D2090	002
Extrusion Rate*, Part A	65 g/min	-	C603	033
Extrusion Rate*, Part B	85 g/min	-	C603	033
Work Time	>24 hours	-	-	008
Cured: 5 minutes @ 150°C (302°F)				
Specific Gravity	1.10	-	D792	003
Durometer, Type A	15	-	D2240	006
Tensile Strength	925 psi	6.4 MPa	D412, D882	007
Elongation	975%	-	D412, D882	007
Tear Strength	125 ppi	22.0 kN/m	D624	009
Stress @ 200% Strain	55 psi	0.4 MPa	D412, D882	028

* Performed using a SEMCO® 440 nozzle with a 1/8" orifice and 90+/-5 psi air pressure

Instructions for Use

Mixing

Use with mix and dispense equipment in a 1:1 mix ratio. If mixing by hand, take care to minimize air entrapment.

Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply vacuum, up to 28 inches Hg, to a container rated for use and of volume at least four times that of material being deaerated. Hold vacuum until presence of air is no longer evident.

Substrate Consideration

Cures in contact with most materials common to biomedical assemblies. Exceptions include butyl, latex, chlorinated rubbers, some RTV silicones and unreacted residues of some curing agents.

Adjustable Cure Schedule

Product cures at a wide range of cure times and temperatures to accommodate different production needs. Contact NuSil Technology for details.

Packaging

- 50 ml SxS Kit
- 400 ml SxS Kit
- 2 Pint Kit (910 g)
- 2 Gallon Kit (7.28 kg)
- 10 Gallon Kit (36.4 kg)
- 2 Drum Kit (360.0 kg)

Warranty

12 Months

FDA Master Access File

A Master Access File for MED-4815 has been filed with the U.S. Food and Drug Administration. Customers interested in authorization to reference the Master Access File must contact NuSil Technology.

Warnings About Product Safety

NuSil Technology believes that the information and the data contained herein are accurate and reliable. However, the user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please contact NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and contact NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, obtain available product safety information and take the necessary steps to ensure safety of use.

Specifications

Do not use the typical properties shown in this technical profile as a basis for preparing specifications. Please contact NuSil Technology for assistance and recommendations in establishing particular specifications.

Patent Warning

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Warranty Information

NuSil Technology's warranty period is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims any other expressed or implied warranty, including warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.