

MATERIAL SAFETY DATA SHEET

R-2615 PART B

NuSil Technology urges each customer or recipient of this MSDS to study it carefully to become aware of and understand the hazards associated with the product. The reader should consider consulting reference works or individuals who are experts in ventilation, toxicology, and fire prevention, as necessary or appropriate to the use and understanding of the data contained in this MSDS.

To promote safe handling, each customer or recipient should: (1) notify its employees, agents, contractors, and others whom it knows or believes will use this material of the information regarding hazards or safety; (2) furnish this same information to each of its customers for the product; and (3) request its customers to notify their employees, customers and other users of the product of this information.

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

NuSil Technology 1050 Cindy Lane Carpinteria, California 93013 USA (805) 684-8780	EMERGENCY TELEPHONE NUMBERS: (800) 424-9300 CHEMTREC (805) 684-8780 OUTSIDE OF THE USA (703) 527-3887 CHEMTREC
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PRODUCT NAME: R-2615 PART B
CHEMICAL NAME: N/A
CHEMICAL FAMILY: Silicone
FORMULA: Proprietary
MOLECULAR WEIGHT: N/A
SYNONYMS: N/A
CAS #: Mixture

2. HAZARDOUS INGREDIENTS

%	<u>MATERIAL</u>	<u>CAS #</u>	<u>EXPOSURE VALUE</u>	<u>CLASSIFICATION</u>
90	Dimethyl, Methylhydrogen Siloxane Copolymer	68037-59-2	None Established	See Section 7

3. HAZARDS IDENTIFICATION

EFFECTS OF SINGLE OVEREXPOSURE:

SWALLOWING:

Small amounts transferred to the mouth by fingers during use, etc., should not injure. Swallowing large amounts may cause digestive discomfort.

SKIN ABSORPTION:

No evidence of adverse effects from available information.

INHALATION:

Short-term harmful health effects are not expected from vapor generated at ambient temperature.

SKIN CONTACT:

A single relatively short exposure causes no known adverse effects. Several repeated prolonged exposures (24 to 48 hours) may irritate.

EYE CONTACT:

Direct contact may cause temporary discomfort with mild redness, dryness, and irritation.

EFFECTS OF REPEATED OVEREXPOSURE:

No evidence of adverse effects from available information.

MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE:

A knowledge of the available toxicology information and of the physical and chemical properties of the material suggests that overexposure is unlikely to aggravate existing medical conditions.

SIGNIFICANT LABORATORY DATA WITH POSSIBLE RELEVANCE TO HUMAN HEALTH HAZARD EVALUATION:

None currently known.

OTHER EFFECTS OF OVEREXPOSURE:

None currently known.

4. FIRST AID MEASURES

EMERGENCY AND FIRST AID PROCEDURES:

SWALLOWING:

No emergency care anticipated.

SKIN:

Wash with soap and water.

INHALATION:

Short-term harmful health effects are not expected from vapor generated at ambient temperature.

EYES:

Immediately flush eyes with water and continue washing for at least 15 minutes. Obtain medical attention if discomfort persists.

NOTES TO PHYSICIAN:

There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIRE FIGHTING MEASURES

FLASH POINT (test method(s)): 106°F (Tag Closed Cup)

FLAMMABLE LIMITS IN AIR (by volume):

LOWER: N/A UPPER: N/A

EXTINGUISHING MEDIA:

Apply alcohol-type or universal-type foams by manufacturers' recommended techniques for large fires. Use carbon dioxide or dry chemical media for small fires.

SPECIAL FIRE FIGHTING PROCEDURES:

Do not aim extinguisher stream directly into a pool of hot, burning liquid as this may cause frothing, and may intensify the fire. Use self-contained breathing apparatus when fighting fire in an enclosed area.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

This product contains polydimethylsiloxane which can generate formaldehyde as a byproduct of oxidative thermal decomposition at temperatures greater than 150°C (300°F). See Section 10 for further information.

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

Spills should be contained. Transfer spilled material to a suitable container for disposal.

WASTE DISPOSAL METHOD:

Dispose of in accordance with all Federal, State and local regulations.

7. HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Normal precautions common to safe manufacturing practice should be followed in handling and storage.

Keep container closed, in a cool dry place.	S3/S7/S8
Avoid contact with skin and eyes	S24/S25
In case of fire, do not breathe fumes	S41
Flammable	R10

WARNING: Hot organic chemical vapors or mists are susceptible to sudden spontaneous combustion when mixed with air. Ignition may occur at temperatures below those published in the literature as "autoignition" or "ignition" temperatures. Ignition temperatures decrease with increasing vapor volume and vapor / air contact time, and are influenced by pressure changes.

Ignition may occur at typical elevated-temperature process conditions, especially in processes operating under vacuum if subjected to sudden ingress of air, or outside process equipment operating under elevated pressure if sudden escape of vapors or mists to the atmosphere occurs.

Any proposed use of this product in elevated-temperature processes should be thoroughly evaluated to assure that safe operating conditions are established and maintained.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE VALUES AND SOURCE: None.

RESPIRATORY PROTECTION:

None should be required for normal use.

VENTILATION:

General (mechanical) room ventilation is expected to be satisfactory for normal handling.

PROTECTIVE GLOVES: PVC-coated.

EYE PROTECTION: Use safety glasses.

OTHER PROTECTIVE EQUIPMENT: Eye bath and safety shower.

9. PHYSICAL AND CHEMICAL PROPERTIES (based on typical material)

BOILING POINT: N/A
 SPECIFIC GRAVITY (H₂O=1): 0.96
 FREEZING POINT: N/A
 VAPOR PRESSURE : < 5 mm Hg
 VAPOR DENSITY (air=1): N/A
 EVAPORATION RATE (Butyl Acetate=1): N/A
 SOLUBILITY IN WATER (By wt): < 0.1 %
 APPEARANCE: Clear
 ODOR: Slight Odor
 PHYSICAL STATE: Liquid
 PERCENT VOLATILES (by wt): See Section 15

Note: The above information is not intended for use in preparing product specifications.

10. STABILITY AND REACTIVITY DATA

STABILITY: Stable.

CONDITIONS TO AVOID:

Water, alcohols, acidic or basic materials, and many metals or metallic compounds which, when in contact with product, liberate flammable hydrogen gas.

INCOMPATIBILITY: Oxidizing materials can cause a reaction.

HAZARDOUS COMBUSTION OR DECOMPOSITION PRODUCTS:

Burning can produce carbon monoxide, carbon dioxide, oxides of silicon, and hydrocarbons. Carbon monoxide is highly toxic if inhaled; carbon dioxide in sufficient concentrations can act as an asphyxiant. Acute overexposure to the products of combustion may result in irritation of the respiratory tract.

Traces of formaldehyde may be generated due to oxidative thermal decomposition at temperatures greater than 150°C (300°F). Exposure to formaldehyde can cause adverse effects such as skin and respiratory sensitization and eye and throat irritation. Formaldehyde is a potential carcinogen. Evaluate and control exposure to formaldehyde when warranted by conditions of use.

HAZARDOUS POLYMERIZATION: Will not occur.

11. TOXICOLOGICAL INFORMATION

COMPONENT:

R-2615 PART B:

Acute Oral LD ₅₀ (mg/kg):	500-5000 (Rat) Inferred from ingredient hazard(s)
Acute Dermal LD ₅₀ (mg/kg):	1000-2000 (Rbt.) Inferred from ingredient hazard(s)
Acute Inhalation LC ₅₀ (mg/l):	2-20 (Rat) Inferred from ingredient hazard(s)
Other:	N/A.
Ames Test:	N/A.

Refer to Section 3 for further discussion of the health hazards associated with this preparation.

12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION: Complete information not yet available.
 CHEMICAL FATE INFORMATION: Complete information not yet available.

13. DISPOSAL CONSIDERATIONS

Dispose of in accordance with all Federal, State, and local regulations.

14. TRANSPORT INFORMATION

DOT HAZARD CLASSIFICATION:

Proper Shipping Name: Combustible liquid, n.o.s. (Dimethyl-Methylhydrogen Siloxane Copolymer Solution)
 Hazard Class: Combustible
 Hazard Label: Combustible liquid
 UN Number: NA1993
 Packaging Group: III

IATA HAZARD CLASSIFICATION:

Proper Shipping Name: Flammable liquid n.o.s. (Dimethyl-Methylhydrogen Siloxane Copolymer Solution)
 Hazard Class: 3
 Hazard Label: Flammable liquid
 UN Number: UN1993
 Packaging Group: III

15. REGULATORY INFORMATION

STATUS ON SUBSTANCE LISTS:

The concentrations shown are maximum or ceiling levels (weight %) to be used for calculations for regulations. Trade Secrets are indicated by "TS".

C.H.I.P. REGULATIONS

Chemicals (Hazard Information and Packaging for Supply) Regulations 2002 requires physico-chemical and health hazard determination of all substances and preparations manufactured, transported, stored, modified, or consumed within the U.K. Components present in this product at a level, which could require reporting under the statute, are:

**** NONE ****

FEDERAL EPA

Comprehensive Environmental Response Compensation and Liability Act of 1980 (CERCLA) requires notification of the National Response Center of release of quantities of Hazardous Substances equal to or greater than the reportable quantities (RQ's) in 40 CFR 302.4. Components present in this product at a level which could require reporting under the statute are:

**** NONE ****

Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires emergency planning based on Threshold Planning Quantities (TPQ's) and release reporting based on Reportable Quantities (RQ's) in 40 CFR 355 (used for SARA 302, 304, 311, and 312). Components present in this product at a level which could require reporting under the statute are:

**** NONE ****

Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires submission of annual reports of release of toxic chemicals that appear in 40 CFR 372 (for SARA 313). This information must be included in all MSDS's that are copied and distributed for this material. Components present in this product at a level which could require reporting under this statute are: ***** NONE *****

INVENTORY STATUS

The ingredients of this product are listed on, or are exempt from listing on, the TSCA inventory.

STATE-RIGHT-TO-KNOW

CALIFORNIA Proposition 65

This product contains no levels of listed substances, which the State of California has found to cause cancer, birth defects or other reproductive harm, which would require a warning under the statute.

MASSACHUSETTS 105 CMR 670.000 Right-To-Know, Substance List (MSL)

Hazardous Substances and Extraordinarily Hazardous Substances on the MSL must be identified when present in products. Components present in this product at a level which could require reporting under the statute are:

***** NONE *****

PENNSYLVANIA Right-To-Know, Hazardous Substance List

Hazardous Substances and Special Hazardous Substances on the List must be identified when present in products. Components present in this product at a level which could require reporting under the statute are:

***** NONE *****

CALIFORNIA SCAQMD RULE 443.1 VOC'S:

Volatile Organic Components (VOC's) = Substances with vapor pressure of ≥ 0.5 mm Hg at 104°C (219.2°F).

This product contains < 1 % by weight VOC's.

OTHER REGULATORY INFORMATION:

EPA Hazard Categories: Fire Hazard

C.H.I.P. Regulations:

Designation: **R-2615 PART B**

Symbol: **F**



Indication of Danger: **Flammable**

Safety Phrases: **S3/S7/S8**

(Ref. Sect. 7) **R10**

16. OTHER INFORMATION

HMIS FORMAT:

Health: 1

Flammability: 2

Reactivity: 0

We believe that the information contained herein is current as of the date of this Material Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

-NuSil Technology Regulatory Compliance Department

Effective Date: January 29, 2004