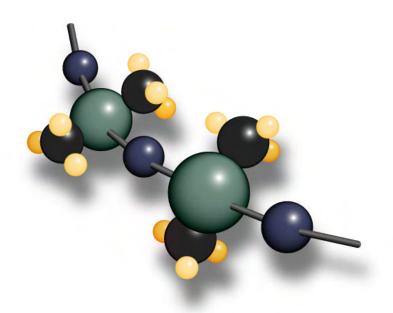
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Creative Partners in a Material World

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An ISO 9001 Certified Company

CV2-1142-2

Non-Corrosive Controlled Volatility RTV Silicone Adhesive/Sealant

Product Profile

Description

- One-Part, black, nonslumping silicone RTV
- Based on a dimethyl diphenyl silicone copolymer with a broad temperature range

Applications

- For applications requiring extreme low temperature, low outgassing and minimal volatile condensables under extreme operating conditions
- As a sealing, caulking, adhesive or potting material in electrical and space applications requiring minimal outgassing to avoid condensation in sensitive devices
- For bonding and sealing in applications such as overhead or vertical joints that require a non-slumping and one-part material

Typical Properties	Result	Metric Conv.	ASTM	NT-TM
Uncured:				
Appearance	Black	-	D2090	002
Consistency	Non-slumping	-	-	-
Cure Time, 50% R.H. @ 25°C				
Tack Free	10 min	-	C679	005
Cure System	Oxime	-	-	-
Set Up	24 hours	-	-	-
Full Cure*	7 days	-	-	075
Cured: 7 days @ ambient temp. and humidity				
Appearance	Black, Elastomer	-	D2090	002
Durometer, Type A	45	-	D2240	006
Tensile Strength	550 psi	3.8 mPas	D412, D882	007
Elongation	200%	-	D412, D882	007
Dielectric Strength	500 volts/mil	19.7 kV/mm	D149	-
Volume Resistivity	$1x10^{15}$	-	D257	040
Collected Volatile Condensable Material (CVCM)	0.04%	-	E 595	072
Total Mass Loss (TML)	0.43%	-	E 595	072
Operating Temperature Range	-178°F to 500°F	-115°C to 260°C	-	-

^{*} Thick sections may require extended cure times. Allocate adequate time for complete cure

Instructions for Use

Apply CV2-1142-2, supplied in cartridges, with the use of an appropriate caulking gun.

Substrate Considerations

Although generally considered to be non-corrosive to most substrates, the oxime cure system may cause discoloration in the presence of copper or copper alloys.

Packaging

3 Ounce Tube (89 mL) 6 Ounce Tube (177 mL)

Warranty

6 Months

Warnings About Product Safety

NuSil Technology believes that the information and data contained herein are accurate and reliable. However, the user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please contact NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and contact NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, obtain available product safety information and take the necessary steps to ensure safety of use.

Specifications

Do not use the typical properties shown in this technical profile as a basis for preparing specifications. Please contact NuSil Technology for assistance and recommendations in establishing particular specifications.

Patent Warning

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Warranty Information

NuSil Technology's warranty period is 6 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims any other expressed or implied warranty, including warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.