

## UK & Ireland Distributor



© 2011 - Polymer Systems Technology Limited ™ Unit 2. Network 4. Cressex Business Park, Lincoln Road, High Wycombe, Bucks. HP12 3RF Phone +44 (0) 1494 446610 Fax: +44 (0) 1494 528611 Web: http://www.siliconepolymers.co.uk Email: sales@silicone-polymers.co.uk



# **MED-6607**

**RTV Silicone Dispersion Coating** 

Product Profile

## Description

- High strength, one-part, flowable, RTV silicone dispersed in VM & M Naphtha
- Oxime cure system

Typical Properties	Result	Metric Conv.	ASTM	NT-TM
Uncured:				
Appearance	Translucent	-	D2090	002
Non-Volatile Content	30%	-	D2288	004
Viscosity	6,500 cP	6,500 mPas	D1084, D2196	001
Tack-Free Time	90 minutes	-	C679	005
Cured: 7 days @ 25°C, 50% R.H.				
Specific Gravity	1.11	-	D792	003
Durometer, Type A	40	-	D2240	006
Tensile Strength	1,150 psi	7.9 MPa	D412	007
Elongation	650%	-	D412	007
Tear Strength	95 ppi	16.8 kN/m	D624	009

## Instructions for Use

Apply by dipping, brushing, or spraying. Average build per dip is 5 to 6 mils as supplied. Apply successive coats within 30 minutes of the preceding coat. For spraying, thin the coating with moisture free naphtha. Solvent addition must be free of moisture and mixed with MED-6607 in a closed container, preferably with a commercial paint shaker.

**Note:** Some bonding applications may require the use of a primer. NuSil Technology LLC MED-160 is recommended.

Warning: Consult the MSDS for MED-6607 prior to use, as the solvent carrier is hazardous.

#### **Substrate Consideration**

Although generally considered to be non-corrosive to most substrates, the oxime cure system may cause discoloration in the presence of copper or copper alloys.

#### Storage

This material cures in the presence of atmospheric moisture. It is recommended that an inert gas, such as Argon or Nitrogen, be used to blanket the product before securely re-closing the container.

## **FDA Master Access File**

A Master Access File for MED-6607 has been filed with the U.S. Food and Drug Administration. Customers interested in authorization to reference the Master Access File must contact NuSil Technology LLC.



Creative Partners in a Material World

#### NuSil Technology

1050 Cindy Lane • Carpinteria, CA 93013 805/684-8780 • 805/566-9905 Fax www.nusil.com

An ISO 9001 Certified Company

## Packaging

1 Pint (390 g) 1 Gallon (3.12 kg)

Warranty

12 Months

## Warnings About Product Safety

NuSil Technology LLC believes the information and the data contained herein are accurate and reliable. However, the user is responsible to determine the material's suitability and safety of use. NuSil Technology LLC cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology LLC makes no warranty concerning fitness for any use or purpose. NuSil Technology LLC has completed no testing to establish safety of use in any medical application.

NuSil Technology LLC has tested this material only to determine if the product meets the applicable specifications. (Please contact NuSil Technology LLC for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology LLC products in a particular application, review the latest Material Safety Data Sheet and contact NuSil Technology LLC with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, obtain available product safety information and take the necessary steps to ensure safety of use.

## **Specifications**

Do not use the typical properties shown in this technical profile as a basis for preparing specifications. Please contact NuSil Technology LLC for assistance and recommendations in establishing particular specifications.

## **Patent Warning**

NuSil Technology LLC disclaims any expressed or implied warranty against the infringement of any patent. NuSil Technology LLC does not warrant the use or sale of the products described herein will not infringe the claims of any United States' or other country's patents covering the product itself, its use in combination with other products or its use in the operation of any process.

## Warranty Information

NuSil Technology LLC's warranty period is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology LLC provides a specific written warranty of fitness for a particular use, NuSil Technology LLC's sole warranty is that the product will meet NuSil Technology LLC's then current specification. NuSil Technology LLC specifically disclaims any other expressed or implied warranty, including warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology LLC's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology LLC expressly disclaims any liability for incidental or consequential damages.