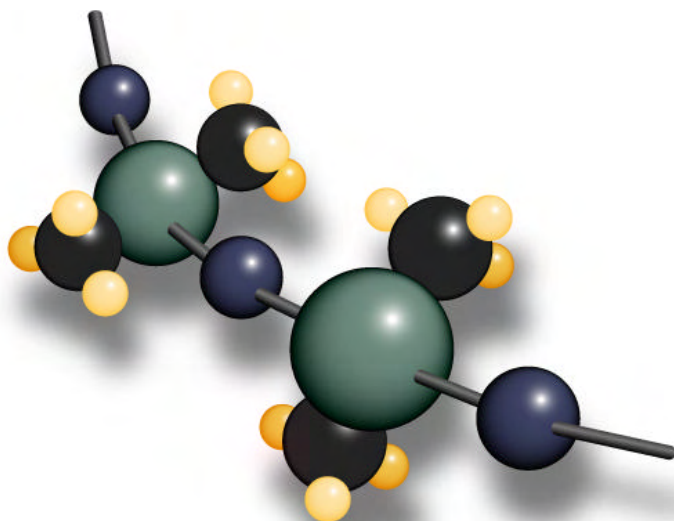


Polymer Systems Technology Limited

UK & Ireland Distributor



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MED-6755

Tough, Optically clear Silicone Elastomer

Product Profile

Description

- Two-part, optically clear, pourable silicone elastomer
- Cures rapidly with heat
- Offers good physical properties
- 1:1 Mix Ratio (Part A: Part B)

Applications

- Use as an adhesive or encapsulant where optical clarity is important
- As an optical coupling agent or lens sealing material

NuSil Technology's MED-6755 is a restricted product. It shall not be considered for use in human implantation for a period of greater than 29 days.

Typical Properties	Result	Metric Conv.	ASTM	NT-TM
Uncured:				
Appearance	Translucent	-	D9020	002
Viscosity, Part A	40,000 cP	40,000 mPas	D1084, D2196	001
Viscosity, Part B	35,000 cP	35,000 mPas	D1084, D2196	001
Work Time	2 hours minimum	-	-	008
Cured: 30 minutes @ 150°C (302°C)				
Specific Gravity	1.14	-	D792	003
Durometer, Type A	30	-	D2240	006
Tensile Strength	675 psi	4.7 MPa	D412, D882	007
Elongation	275%	-	D412, D882	007
Tear Strength	40 ppi	7.1 kN/m	D624	009
Refractive Index	1.463	-	D1218	018

Instructions for Use

Mixing

Mix MED-6755 Part A and Part B in a 1:1 ratio for use with automatic mix and dispense equipment. Take care to minimize air entrapment during mixing.

Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply full vacuum to a container rated for use and at least four times the volume of material being deaerated. Hold vacuum until bulk deaeration is complete.

Adjustable Cure Schedule

Product cures at a wide range of elevated temperatures and cure times to accommodate different production needs. Contact NuSil Technology for details.

Note: Some bonding applications may require use of a primer. NuSil Technology MED1-161 is recommended.

Packaging

50 ml SxS Kit
 400 ml SxS Kit
 2 Pint (910 g)
 2 Gallon (7.28 kg)
 10 Gallon (36.4 kg)

Warranty

12 Months

Warnings About Product Safety

NuSil Technology believes the information and the data contained herein are accurate and reliable. However, the user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please contact NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and contact NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, obtain available product safety information and take the necessary steps to ensure safety of use.

Specifications

Do not use the typical properties shown in this technical profile as a basis for preparing specifications. Please contact NuSil Technology for assistance and recommendations in establishing particular specifications.

Patent Warning

NuSil Technology disclaims any expressed or implied warranty against the infringement of any patent. NuSil Technology does not warrant the use or sale of the products described herein will not infringe the claims of any United States' or other country's patents covering the product itself, its use in combination with other products or its use in the operation of any process.

Warranty Information

NuSil Technology's warranty period is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims any other expressed or implied warranty, including warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.