

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

 Revision date:
 Date of issue:
 Version: 2.0

 12/04/2016
 06/12/2013

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture
Product Name R2-6755 Part A

Synonyms Tough Optically Clear Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture

As an adhesive or encapsulent for applications requiring optical

clarity and a 1.46 refractive index. For professional use only.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC 1050 Cindy Lane

Carpinteria, California 93013

USA

(805) 684-8780 ehs@nusil.com www.nusil.com

1.4. Emergency telephone number

Emergency: 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and

number Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other Hazards

Other hazards not contributing to Exposure may aggravate those with pre-existing eye, skin, or

the classification respiratory conditions.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Within the meaning of Regulation (EC) No 1272/2008: this mixture is not considered a hazard when used in a manner which is consistent with the labeled directions.

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SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel

unwell, seek medical advice (show the label if possible).

First-aid measures after inhalation Remove to fresh air and keep at rest in a position comfortable for

> breathing. Obtain medical attention if breathing difficulty persists. Rinse immediately with plenty of water. Obtain medical attention if

First-aid measures after skin

irritation develops or persists. contact

First-aid measures after eye Rinse cautiously with water for at least 15 minutes. Remove contact contact

lenses, if present and easy to do. Continue rinsing. Obtain medical

attention.

First-aid measures after ingestion Do NOT induce vomiting. Rinse mouth. Immediately call a POISON

CENTER or doctor/physician.

May cause respiratory irritation.

4.2. Most important symptoms and effects, both acute and delayed

Not expected to present a significant hazard under anticipated Symptoms/injuries

conditions of normal use.

May cause skin irritation.

Symptoms/injuries after inhalation

Symptoms/injuries after skin

contact

Symptoms/injuries after eye

contact

May cause eye irritation.

Symptoms/injuries after ingestion Ingestion is likely to be harmful or have adverse effects.

Chronic symptoms None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media

Use extinguishing media appropriate for surrounding fire. Suitable extinguishing media

Unsuitable extinguishing media Do not use a heavy water stream. Use of heavy stream of water may

spread fire. Application of water stream to hot product may cause

frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

Fire hazard Not considered flammable but may burn at high temperatures.

Explosion hazard Product is not explosive.

Hazardous reactions will not occur under normal conditions. Reactivity

5.3. Advice for firefighters

Precautionary measures fire Exercise caution when fighting any chemical fire.

Firefighting instructions Use water spray or fog for cooling exposed containers. In case of

major fire and large quantities: Evacuate area. Fight fire remotely

due to the risk of explosion.

Do not enter fire area without proper protective equipment, Protection during firefighting

including respiratory protection.

Refer to Section 9 for flammability properties. Other information

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Avoid all contact with skin, eyes, or clothing. Avoid breathing

(vapour, mist, spray).

6.1.1. For non-emergency personnel

Protective equipment Use appropriate personal protection equipment (PPE).

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Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Equip cleanup crew with proper protection.

Emergency procedures Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment Contain any spills with dikes or absorbents to prevent migration and

entry into sewers or streams.

Methods for cleaning up Clean up spills immediately and dispose of waste safely. Spills should

be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after

a spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures Handle in accordance with good industrial hygiene and safety

procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving

work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Comply with applicable regulations.

Storage conditions Store in a dry, cool and well-ventilated place. Keep container

closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible products Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

As an adhesive or encapsulent for applications requiring optical clarity and a 1.46 refractive index. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls Ensure adequate ventilation, especially in confined areas.

Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Personal protective equipment Protective goggles. Gloves. Protective clothing.



Materials for protective clothing

Hand protection
Eye protection

Skin and body protection Respiratory protection Chemically resistant materials and fabrics.

Wear chemically resistant protective gloves.

Chemical goggles or safety glasses. Wear suitable protective clothing.

Use an approved respirator or self-contained breathing apparatus

whenever exposure may exceed established Occupational

Exposure Limits.

Environmental exposure controls Do not allow the product to be released into the environment.

Consumer exposure controls Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Colour : Clear
Odour : Odourless

Odour threshold : No data available На : No data available Relative evaporation rate (butylacetate=1) : No data available Melting point : No data available Freezing point : No data available Boiling point : No data available Flash point : > 275 °C (> 527 °F) Auto-ignition temperature : No data available Decomposition temperature : No data available Flammability (solid, gas) : No data available Vapour pressure : No data available Relative vapour density at 20 °C : No data available Relative Density : 1,14 (Water=1) Solubility : No data available Partition coefficient: n-octanol/water : No data available Viscosity, kinematic : No data available Viscosity, dynamic : No data available **Explosive properties** : No data available Oxidising properties : No data available **Explosive limits** : No data available

9.2. Other information

VOC content < 1 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity Not classified Skin corrosion/irritation Not classified

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Serious eye damage/irritation
Respiratory or skin sensitisation
Germ cell mutagenicity
Carcinogenicity
Reproductive toxicity
Not classified
Not classified
Not classified
Not classified

Specific target organ toxicity (single exposure) : Not classified Specific target organ toxicity (repeated : Not classified

exposure)

Aspiration hazard Not classified

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other information Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations Dispose of waste material in accordance with all local, regional,

national, and international regulations.

Ecology - waste materials Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Not applicable

14.3. Transport hazard class(es)

Not applicable

14.4. Packing group

Not applicable

14.5. Environmental hazards

Other information No supplementary information available.

14.6. Special precautions for user

14.6.1. Overland transport

No additional information available

14.6.2. Transport by sea

No additional information available

14.6.3. Air transport

No additional information available

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14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances VOC content < 1 %

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1.3	Details of the supplier of the safety data sheet	Modified	12/04/2016
2	Hazards identification	Removed DSD/DPD information.	12/04/2016
3	Composition/information on ingredients	Removed not classified components and components below cutoffs. Removed DSD/DPD information.	12/04/2016
15.1.1	EU-Regulations	Modified	12/04/2016

Revision date 12/04/2016

Data sources According to Regulation (EC) No. 1907/2006 (REACH) with its

amendment Regulation (EU) 2015/830

Nusil EU GHS SDS

We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

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 Revision date:
 Date of issue:
 Version: 2.0

 12/04/2016
 16/12/2013

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture
Product Name R2-6755 Part B

Synonyms Tough Optically Clear Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture

As an adhesive or encapsulent for applications requiring optical

clarity and a 1.46 refractive index. For professional use only.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC 1050 Cindy Lane

Carpinteria, California 93013

USA

(805) 684-8780 ehs@nusil.com www.nusil.com

1.4. Emergency telephone number

Emergency: 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and

number Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

EUH-statements EUH210 - Safety data sheet available on request

2.3. Other Hazards

Other hazards not contributing to Exposure may aggravate those with pre-existing eye, skin, or

the classification respiratory conditions.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

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3.2. Mixture

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Silicic acid (H ₄ SiO ₄), tetraethyl ester, reaction products with chlorodimethylsilane	(CAS No) 68988-57-8 (EC no) 273-531-0	< 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel

unwell, seek medical advice (show the label if possible).

First-aid measures after inhalation Remove to fresh air and keep at rest in a position comfortable for

breathing. Obtain medical attention if breathing difficulty persists.

First-aid measures after skin Rinse immediately with plenty of water. Obtain medical attention if

contact irritation develops or persists.

First-aid measures after eye Rinse cautiously with water for at least 15 minutes. Remove contact contact

lenses, if present and easy to do. Continue rinsing. Obtain medical

attention.

First-aid measures after ingestion Do NOT induce vomiting. Rinse mouth. Immediately call a POISON

CENTER or doctor/physician.

May cause respiratory irritation.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries Not expected to present a significant hazard under anticipated

conditions of normal use.

May cause skin irritation.

Symptoms/injuries after inhalation

Symptoms/injuries after skin

contact

Symptoms/injuries after eye

contact

May cause eye irritation.

Symptoms/injuries after ingestion Ingestion is likely to be harmful or have adverse effects.

Chronic symptoms None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media Do not use a heavy water stream. Use of heavy stream of water may

spread fire. Application of water stream to hot product may cause

frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

Fire hazard Not considered flammable but may burn at high temperatures.

Explosion hazard Product is not explosive.

Reactivity Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

Precautionary measures fire Exercise caution when fighting any chemical fire.

Firefighting instructions Use water spray or fog for cooling exposed containers. In case of

major fire and large quantities: Evacuate area. Fight fire remotely

due to the risk of explosion.

Protection during firefighting Do not enter fire area without proper protective equipment,

including respiratory protection.

Refer to Section 9 for flammability properties. Other information

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Avoid all contact with skin, eyes, or clothing. Avoid breathing

(vapour, mist, spray).

6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Equip cleanup crew with proper protection.

Emergency procedures Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment Contain any spills with dikes or absorbents to prevent migration and

entry into sewers or streams.

Methods for cleaning up Clean up spills immediately and dispose of waste safely. Spills should

be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after

a spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures Handle in accordance with good industrial hygiene and safety

procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving

work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Comply with applicable regulations.

Storage conditions Store in a dry, cool and well-ventilated place. Keep container

closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible products Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

As an adhesive or encapsulent for applications requiring optical clarity and a 1.46 refractive index. For

professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls Ensure adequate ventilation, especially in confined areas.

Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure. Ensure

all national/local regulations are observed.

Personal protective equipment Protective goggles. Gloves. Protective clothing.



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Materials for protective clothing
Hand protection
Chemically resistant materials and fabrics.
Wear chemically resistant protective gloves.

Eye protection Chemical goggles or safety glasses. Skin and body protection Wear suitable protective clothing.

Respiratory protection Use an approved respirator or self-contained breathing apparatus

whenever exposure may exceed established Occupational

Exposure Limits.

Environmental exposure controls Do not allow the product to be released into the environment.

Consumer exposure controls Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Colour : Translucent
Odour : Odourless

Odour threshold : No data available На : No data available Relative evaporation rate (butylacetate=1) : No data available Melting point : No data available Freezing point : No data available Boiling point : No data available Flash point : > 275 °C (> 527 °F) Auto-ignition temperature : No data available Decomposition temperature No data available Flammability (solid, gas) : No data available Vapour pressure : No data available Relative vapour density at 20 °C : No data available Relative Density : 1,14 (Water=1) Solubility No data available Partition coefficient: n-octanol/water : No data available Viscosity, kinematic : No data available Viscosity, dynamic : No data available : No data available **Explosive properties** Oxidising properties : No data available

9.2. Other information

VOC content < 1 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Explosive limits

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

: No data available

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Skin corrosion/irritation

Serious eye damage/irritation

Respiratory or skin sensitisation

Germ cell mutagenicity

Carcinogenicity

Reproductive toxicity

Not classified

Not classified

Not classified

Not classified

Not classified

Specific target organ toxicity (single exposure) : Not classified Specific target organ toxicity (repeated : Not classified

exposure)

Aspiration hazard Not classified

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other information Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations Dispose of waste material in accordance with all local, regional,

national, and international regulations.

Ecology - waste materials Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Not applicable

14.3. Transport hazard class(es)

Not applicable

14.4. Packing group

Not applicable

14.5. Environmental hazards

Other information No supplementary information available.

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

14.6. Special precautions for user

14.6.1. Overland transport

No additional information available

14.6.2. Transport by sea

No additional information available

14.6.3. Air transport

No additional information available

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances VOC content < 1 %

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1.3	Details of the supplier of the safety data sheet	Modified	12/04/2016
2	Hazards identification	Removed DSD/DPD information.	12/04/2016
3	Composition/information on ingredients	Removed not classified components and components below cutoffs. Changed component classifications. Removed DSD/DPD information.	12/04/2016
15.1.1	EU-Regulations	Modified	12/04/2016

Revision date 12/04/2016

Data sources According to Regulation (EC) No. 1907/2006 (REACH) with its

amendment Regulation (EU) 2015/830

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
H315	Causes skin irritation	
H319	Causes serious eye irritation	
EUH210	Safety data sheet available on request	

Nusil EU GHS SDS

We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.



Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date: Date of issue: Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product form Mixture
Product Name R2-6755 Part C

Synonyms Tough Optically Clear Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture

As an adhesive or encapsulent for applications requiring optical

clarity and a 1.46 refractive index. For professional use only.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC 1050 Cindy Lane

Carpinteria, California 93013

USA

(805) 684-8780 ehs@nusil.com www.nusil.com

1.4. Emergency Telephone Number

Emergency: 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and

Number Maritime)

SECTION 2: Hazards identification

2.1. Classification of the Substance or Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Eye Dam. 1 H318

Full text of H-phrases: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label Elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)

Signal word (CLP) Danger

Hazardous ingredients
Glycidoxypropyltrimethoxysilane
Hazard statements (CLP)
H318 - Causes serious eye damage

Precautionary statements (CLP) P280 - Wear eye protection, face protection, protective clothing,

protective gloves

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

rinsina

P310 - Immediately call a POISON CENTER or doctor/physician

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according to Regulation (EC) No. 453/2010

2.3. Other Hazards

Other hazards not contributing to

the classification

Exposure may aggravate those with pre-existing eye, skin, or

respiratory conditions.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product Identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Glycidoxypropyltrimethoxysilane	(CAS No) 2530-83-8 (EC no) 219-784-2	10 - 15	Eye Dam. 1, H318

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of First Aid Measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel

unwell, seek medical advice (show the label if possible).

First-aid measures after inhalation Remove to fresh air and keep at rest in a position comfortable for

breathing. Obtain medical attention if breathing difficulty persists.

Rinse immediately with plenty of water. Obtain medical attention if

contact irritation develops or persists.

First-aid measures after eye

First-aid measures after skin

contact

Rinse cautiously with water for at least 60 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical

attention.

First-aid measures after ingestion Do NOT induce vomiting. Rinse mouth. Immediately call a POISON

CENTER or doctor/physician.

4.2. Most Important Symptoms and Effects, Both Acute and Delayed

Symptoms/injuries
Symptoms/injuries after inhalation

Symptoms/injuries after inhalation Symptoms/injuries after skin

contact

Causes serious eye damage. May cause respiratory irritation.

May cause skin irritation.

Symptoms/injuries after eye

contact

Causes serious eye damage.

Symptoms/injuries after ingestion Ingestion is likely to be harmful or have adverse effects.

Chronic symptoms None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing Media

Unsuitable extinguishing media Do not use a heavy water stream. Use of heavy stream of water may

spread fire. Application of water stream to hot product may cause

frothing and increase fire intensity.

5.2. Special Hazards Arising From the Substance or Mixture

Fire hazard Not considered flammable but may burn at high temperatures.

Explosion hazard Product is not explosive.

Reactivity Hazardous reactions will not occur under normal conditions.

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according to Regulation (EC) No. 453/2010

5.3. Advice for firefighters

Precautionary measures fire Exercise caution when fighting any chemical fire.

major fire and large quantities: Evacuate area. Fight fire remotely due

to the risk of explosion.

Protection during firefighting Do not enter fire area without proper protective equipment, including

respiratory protection.

Other information Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor,

mist, spray).

6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Equip cleanup crew with proper protection.

Emergency procedures Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment Contain any spills with dikes or absorbents to prevent migration and

entry into sewers or streams.

Methods for cleaning up Clear up spills immediately and dispose of waste safely. Spills should

be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a

spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures Handle in accordance with good industrial hygiene and safety

procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Comply with applicable regulations.

Storage conditions Store in a dry, cool and well-ventilated place. Keep container closed

when not in use. Keep/Store away from direct sunlight, extremely high

or low temperatures and incompatible materials.

Incompatible products Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

As an adhesive or encapsulent for applications requiring optical clarity and a 1.46 refractive index. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

Safety Data Sheet

according to Regulation (EC) No. 453/2010

8.2. Exposure controls

Appropriate engineering controls Ensure adequate ventilation, especially in confined areas.

Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure. Ensure

all national/local regulations are observed.

Protective goggles. Gloves. Protective clothing. Personal protective equipment







Materials for protective clothing

Hand protection

Eye protection Skin and body protection

Respiratory protection

Consumer exposure controls

Environmental exposure controls

Wear chemically resistant protective gloves. Chemical goggles or safety glasses. Wear suitable protective clothina.

Chemically resistant materials and fabrics.

Use a NIOSH-approved respirator or self-contained breathing

apparatus whenever exposure may exceed established Occupational Exposure Limits.

Do not allow the product to be released into the environment.

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid Colour : Clear Odour Odourless

Odour threshold : No data available : No data available На Relative evaporation rate (butylacetate=1) : No data available Melting point : No data available Freezing point : No data available Boiling point : No data available Flash point : > 135 °C (> 275 °F) Self ignition temperature No data available Decomposition temperature : No data available Flammability (solid, gas) : No data available Vapour pressure : No data available Relative vapour density at 20 °C : No data available Relative Density : 0.98 (Water=1) : No data available Solubility

Log Pow : No data available Log Kow : No data available Viscosity, kinematic : No data available Viscosity, dynamic No data available : No data available **Explosive properties** Oxidising properties : No data available **Explosive limits** : No data available 9.2. Other information

VOC content < 1 %

Safety Data Sheet

according to Regulation (EC) No. 453/2010

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity Not classified Skin corrosion/irritation Not classified

Serious eye damage/irritation Causes serious eye damage.

Respiratory or skin sensitisation

Germ cell mutagenicity

Carcinogenicity

Reproductive toxicity

Not classified

Not classified

Not classified

Not classified

Specific target organ toxicity (single exposure) : Not classified Specific target organ toxicity (repeated : Not classified

exposure)

Aspiration hazard Not classified

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other information Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations Dispose of waste material in accordance with all local, regional,

national, and international regulations.

Ecology - waste materials Avoid release to the environment.

Safety Data Sheet

according to Regulation (EC) No. 453/2010

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

No dangerous good in sense of transport regulations

14.2. UN proper shipping name

Not applicable

14.3. Transport hazard class(es)

Not applicable

14.4. Packing group

Not applicable

14.5. Environmental hazards

Other information No supplementary information available.

14.6. Special precautions for user

Overland transport 14.6.1.

No additional information available

14.6.2. Transport by sea

No additional information available

14.6.3. Air transport

No additional information available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. **EU-Regulations**

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

VOC content < 1 %

15.1.2. **National regulations**

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1.3	Details of the supplier of the safety data sheet	Modified	12/04/2016
2	Hazards identification	Removed DSD/DPD information.	12/04/2016
3	Composition/information on ingredients	Removed not classified components and components below cutoffs. Removed DSD/DPD information.	12/04/2016
15.1.1	EU-Regulations	Modified	12/04/2016

Revision date 12/04/2016

According to Regulation (EC) No. 1907/2006 (REACH) with its Data sources

amendment Regulation (EU) 2015/830

Safety Data Sheet

according to Regulation (EC) No. 453/2010

Full text of H- and EUH-phrases:

Eye Dam. 1	Serious eye damage/eye irritation, Category 1
H318	Causes serious eye damage

SDS EU (REACH Annex II)

We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.



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